

APPLICATION INSTRUCTIONS				
MATERIAL TYPE	PRODUCT	TEMP	PRESSURE	TIME
100% Cotton	Classic	210°C	high	15/18 seconds
100% Cotton	Endura	210°C	high	15/18 seconds
100% Cotton	Optima	210°C	high	15/18 seconds
100% Cotton	Radiance	163-190°C	medium/firm	Pre-heat 5 seconds 20 seconds Cold peel
Flamemaster	Classic	210°C	high	15/18 seconds
Flamemaster	Endura	210°C	high	15/18 seconds
Flamemaster	Optima	210°C	high	15/18 seconds
Flexotheyne	Trimax	160°C	low/medium	10 seconds
Knit Polyester Mesh	Radiance	163°C	medium	Pre-heat 5 seconds 15 seconds Cold peel
Meta Aramid	Radiance	190°C	firm	20 seconds Cold peel
100% Nylon	Radiance	163-190°C	medium/firm	Pre-heat 5 seconds 20 seconds Cold peel
MATERIAL TYPE	PRODUCT	TEMP	PRESSURE	TIME
PBI/Para Aramid	Radiance	190°C	firm	20 seconds Cold peel
Polycotton	Classic	210°C	high	15 seconds
Polycotton	Endura	210°C	high	15 seconds
Polycotton	Optima	210°C	high	15 seconds
Polycotton	Radiance	163-190°C	medium/firm	Pre-heat 5 seconds 20 seconds Cold peel
100% Polyester	Radiance	163-190°C	medium/firm	Pre-heat 5 seconds 20 seconds Cold peel
Proban	Classic	210°C	high	15/18 seconds
Proban	Endura	210°C	high	15/18 seconds
Proban	Optima	210°C	high	15/18 seconds
Proguard	Trimax	180°C	low/medium	10 seconds
PU Transfer Coated	Radiance	130°C	light	12 seconds Warm or cold peel

MATERIAL TYPE	PRODUCT	TEMP	PRESSURE	TIME
PVC Transfer Coated	Radiance	130°C	light	12 seconds Warm or cold peel